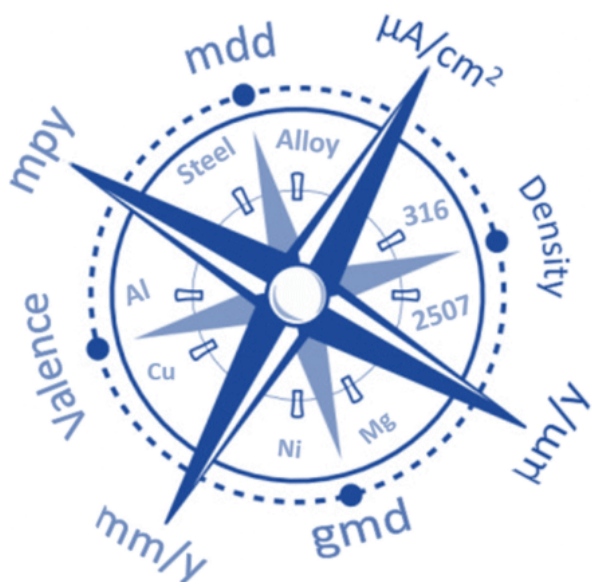


## WebCorr Corrosion Rate Units Converter

- Converting between All Corrosion Rate Units for All Metals and Alloys



Version 9.22

★ Performance ★ Functionality ★ Usability



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No USB dongles    No installation    No Browser Plug-ins

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## Features and Functions of Corrosion Rate Units Converter

Corrosion rate units commonly reported in the corrosion literature include:

- micro-ampere per cm<sup>2</sup>:  $\mu\text{A}/\text{cm}^2$ ,
- milli-inch per year: mpy,

- micrometer per year:  $\mu\text{m}/\text{y}$ ,
- millimeter per year:  $\text{mm}/\text{y}$ ,
- gram per  $\text{m}^2$  per day:  $\text{gmd}$ ,
- milligram per  $\text{dm}^2$  per day:  $\text{mdd}$

Converting the corrosion rate from one unit to another for comparison and for engineering applications is frequently required for numerous metals and alloys. For a given alloy, the conversion factors are different for each unit ( $\mu\text{A}/\text{cm}^2$ ,  $\text{mpy}$ ,  $\mu\text{m}/\text{y}$ ,  $\text{mm}/\text{y}$ ,  $\text{mdd}$ ,  $\text{gmd}$ ); for a given unit conversion (e.g.  $\text{mdd} \Rightarrow \text{mpy}$ ), the conversion factors are different for different alloys which are influenced by the density, chemical compositions, atomic mass of elements, and the valence of metallic elements in the alloy. Manual conversion requires multiple steps of calculation using a set of equations. The procedure is time-consuming and prone to errors, particularly for many engineering alloys that contain multiple metallic elements in their chemical compositions. Try to manually convert a corrosion current density of  $1 \mu\text{A}/\text{cm}^2$  to  $\text{mm}/\text{y}$  for the titanium alloy Ti-3Al-8V-6Cr-4Mo-4Zr and see for yourself how long it takes you to get an accurate conversion.

WebCorr Corrosion Rate Units Converter is the only device and OS independent software tool on the market for instantly converting between all corrosion rate units for all metals and alloys with precision. Users simply choose the metal or alloy from the list and the conversion between all corrosion rate units for the selected alloy is instantly displayed (Figure 1). If a metal or alloy is not available in the database, users can easily define their own alloys for the conversion (Figure 2).

### WebCorr Corrosion Rate Unit Converter

<i>CorrRateUnitConverter converts between all corrosion rate units for all metals and alloys.</i> $\mu\text{A}/\text{cm}^2$ : micro-ampere per $\text{cm}^2$ mpy: milli-inch per year $\mu\text{m}/\text{y}$ : micrometer per year mm/y: millimeter per year gmd: gram per $\text{m}^2$ per day mdd: milligram per $\text{dm}^2$ per day		From	$\mu\text{A}/\text{cm}^2$	To	mpy	$\mu\text{m}/\text{y}$	mm/y	gmd	mdd	
			1.0000	=	0.5454	13.8541	0.0139	0.1828	1.8285	
		From	mdd	To	mpy	$\mu\text{m}/\text{y}$	mm/y	gmd	$\mu\text{A}/\text{cm}^2$	
			1.0000	=	0.2983	7.5768	0.0076	0.1000	0.5469	
Select the alloy: <input type="text" value="Ti-3Al-8V-6Cr-4Mo-4Zr"/>		From	gmd	To	mpy	$\mu\text{m}/\text{y}$	mm/y	$\mu\text{A}/\text{cm}^2$	mdd	
			1.0000	=	2.9830	75.7676	0.0758	5.4690	10.0000	
OR define your own below:		From	$\mu\text{m}/\text{y}$	To	mpy	$\mu\text{A}/\text{cm}^2$	mm/y	gmd	mdd	
			1.0000	=	0.0394	0.0722	0.0010	0.0132	0.1320	
User-defined alloy	<input type="text" value="Use default density, g/cm3"/>	M1 ~ M10: metallic elements in the user-defined alloy								
Metallic elements	Fe	Cr	Ni	Mo	M5	M6	M7	M8	M9	M10
Weight%	71.5000	18.0000	8.0000	2.5000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000

Figure 1 Overview of Corrosion Rate Units Converter

### WebCorr Corrosion Rate Unit Converter

<i>CorrRateUnitConverter converts between all corrosion rate units for all metals and alloys.</i> $\mu\text{A}/\text{cm}^2$ : micro-ampere per $\text{cm}^2$ mpy: milli-inch per year $\mu\text{m}/\text{y}$ : micrometer per year mm/y: millimeter per year gmd: gram per $\text{m}^2$ per day mdd: milligram per $\text{dm}^2$ per day		From	$\mu\text{A}/\text{cm}^2$	To	mpy	$\mu\text{m}/\text{y}$	mm/y	gmd	mdd	
			1.0000	=	0.4134	10.5002	0.0105	0.2267	2.2670	
		From	mdd	To	mpy	$\mu\text{m}/\text{y}$	mm/y	gmd	$\mu\text{A}/\text{cm}^2$	
			1.0000	=	0.1824	4.6317	0.0046	0.1000	0.4411	
Select the alloy: <input type="text" value="User-Defined"/>		From	gmd	To	mpy	$\mu\text{m}/\text{y}$	mm/y	$\mu\text{A}/\text{cm}^2$	mdd	
			1.0000	=	1.8235	46.3172	0.0463	4.4111	10.0000	
OR define your own below:		From	$\mu\text{m}/\text{y}$	To	mpy	$\mu\text{A}/\text{cm}^2$	mm/y	gmd	mdd	
			1.0000	=	0.0394	0.0952	0.0010	0.0216	0.2159	
User-defined alloy	<input type="text" value="Use default density, g/cm3"/>	M1 ~ M10: metallic elements in the user-defined alloy								
Metallic elements	Fe	Cr	Ni	Mo	M5	M6	M7	M8	M9	M10
Weight%	71.5000	18.0000	8.0000	2.5000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000

Figure 2 User-Defined Alloy in Corrosion Rate Units Converter

WebCorr Corrosion Rate Units Converter provides error-free conversion conforming to relevant ISO, ASTM and NACE standards. Current database in WebCorr Corrosion Rate Units Converter contains the following metals and alloys:

## Aluminum and Aluminium Alloys

### Aluminum

AA1100 (A91100)  
AA1199 (A91199)  
AA2024 (A92024)  
AA2060 (A92060)  
AA2219 (A92219)  
AA3003 (A93003)  
AA3004 (A93004)  
AA5005 (A95005)  
AA5050 (A95050)  
AA5052 (A95052)  
AA5083 (A95083)  
AA5086 (A95086)  
AA5154 (A95154)  
AA5357 (A95357)  
AA5454 (A95454)  
AA5456 (A95456)  
AA6061 (A96061)  
AA6062 (A96062)  
AA6070 (A96070)  
AA6101 (A96101)  
AA7050 (A97050)  
AA7072 (A97072)  
AA7075 (A97075)  
AA7079 (A97079)  
AA7178 (A97178)

## **Copper and Copper Alloys**

Copper

CDA110 (C11000)  
CDA220 (C22000)  
CDA230 (C23000)  
CDA260 (C26000)  
CDA280 (C28000)  
CDA442 (C44200)  
CDA443 (C44300)  
CDA444 (C44400)  
CDA510 (C51000)  
CDA524 (C52400)  
CDA608 (C60800)  
CDA612 (C61200)  
CDA655 (C65500)  
CDA687 (C68700)  
CDA706 (C70600)  
CDA710 (C71000)  
CDA715 (C71500)  
CDA752 (C75200)

### **Stainless Steels and Alloys**

201 (S20100)  
202 (S20200)  
302 (S30200)  
304 (S30400)  
304L (S30403)  
304LN (S30453)  
309 (S30900)  
310 (S31000)  
311 (S31100)

316 (S31600)  
316L (S31603)  
316LN (S31653)  
317 (S31700)  
317L (S31703)  
317LMN (S31726)  
321 (S32100)  
329 (S32900)  
330 (N08330)  
347 (S34700)  
410 (S41000)  
430 (S43000)  
446 (S44600)  
502 (S50200)  
PH13-8 (S13800)  
PH15-5 (S15500)  
PH17-4 (S17400)  
254SMO (S31254)  
654SMO (S32654)  
Nicrofer 3228 NbCe (S33228)  
Nicrofer 2509 Si7 (S70003)  
Ferralium 255 (S32550)  
Zeron 100 (S32760)  
7Mo Plus (S32950)  
2RE69 (S31050)  
3RE60 (S31500)  
44LN (S31200)  
IN-744 (S31100)  
Uranus 50 (S32404)

Uranus B66 (S31266)

DP-3W (S39274)

Monit (S44635)

2205 (S31803)

2304 (S32304)

2507 (S32750)

2707 HD (S32707)

Sea-Cure (S44660)

## **Nickel and Nickel Alloys**

Nickel

200 (N02200)

400 (N04400)

600 (N06600)

Inconel 625 (N06625)

Incoloy 825 (N08825)

Hastelloy B (N10001)

Hastelloy B-2 (N10665)

Hastelloy C (N10002)

Hastelloy C-4 (N06455)

Hastelloy C-22 (N06022)

Hastelloy C-2000 (N02000)

Hastelloy C-276 (N10276)

Alloy 20 (UNS N08020)

Hastelloy G (N06007)

Hastelloy G-3 (N06985)

Hastelloy G-30 (N06030)

20Cb-3 (N08020)

20Mo-4 (N08024)

20Mo-6 (N08026)

Al-6X (N08366)

AL-6XN (N08367)

904L (N08904)

Allcorr (N06110)

Sanicro 28 (N08028)

Cronifer 1925 hMo (N08925)

Nicrofer 5923 hMo (N06059)

Inconel 686 (N06686)

Inconel 690 (N06690)

JS700 (N08700)

### **Carbon Steels, Cast Irons and Low Alloy Steels**

Carbon Steels

Low Alloy Steels

Gray Cast Iron

Silicon Cast Iron

### **Titanium and Alloys**

Titanium (unalloyed)

Ti-3Al-2.5V

Ti-5Al-2.5Sn

Ti-6Al-2Sn-4Zr-2Mo

Ti-6Al-6V-2Sn

Ti-6Al-4V

Ti-6Al-7Nb

Ti-5Al-2Zr-2Sn-4Mo-4Cr

Ti-6Al-2Sn-4Zr-6Mo

Ti-4.5Al-3V-2Mo-2Fe



Ti-4Al-4Mo-2Sn-0.5Si

Ti-10V-2Fe-3Al

Ti-3Al-8V-6Cr-4Mo-4Zr

## **Metals**

Aluminium

Cadmium

Copper

Chromium

Iron

Lead

Molybdenum

Nickel

Silver

Gold

Palladium

Platinum

Tantalum

Tin

Titanium

Zinc

Zirconium

## **Magnesium and Magnesium Alloys**

Magnesium

AZ63

AZ31

AZ33

AZ81

AZ91

AM60

AM50

AM20

AS41

AS21

ZK51

ZK61

ZE41

ZC63

EZ33

HK31

HZ32

QE22

QH21

WE54

WE43

M1

AZ31

AZ61

AZ80

ZM21

ZMC711

LA141

ZK31

ZK61

HK31

HM21

HZ11

## User-Defined Alloy

Users can define their own alloy for the conversion by entering the chemical composition (wt%) of the metallic elements in the alloy. WebCorr Corrosion Rate Units Converter instantly displays the results of the conversion between all corrosion rate units, saving users' time and effort.

## Application Example

Weight loss coupon test for magnesium alloy AZ61 reported a corrosion rate of 1.123 mdd.

What is the equivalent corrosion current density in  $\mu\text{A}/\text{cm}^2$ ?

What is the corrosion rate expressed in  $\mu\text{m}/\text{y}$ ?

What is the corrosion rate expressed in mpy?

Answers to the above are instantly available (Figure 3) after selecting the alloy AZ61 from the dropdown list and entering the weight loss data "1.123" in the "mdd" field:

The equivalent corrosion current density is  $1.0472 \mu\text{A}/\text{cm}^2$ .

The corrosion rate in  $\mu\text{m}/\text{y}$  is 22.7844.

The corrosion rate in mpy is 0.897.

WebCorr Corrosion Rate Unit Converter											
<p><i>CorrRateUnitConverter converts between all corrosion rate units for all metals and alloys.</i></p> <p><math>\mu\text{A}/\text{cm}^2</math>: micro-ampere per <math>\text{cm}^2</math>                      mpy: milli-inch per year  <math>\mu\text{m}/\text{y}</math>: micrometer per year                      mm/y: millimeter per year                      gmd: gram per <math>\text{m}^2</math> per day                      mdd: milligram per <math>\text{dm}^2</math> per day</p>		From	$\mu\text{A}/\text{cm}^2$	To	mpy	$\mu\text{m}/\text{y}$	mm/y	gmd	mdd		
			1.0000	=	0.8566	21.7575	0.0218	0.1072	1.0724		
		From	mdd	To	mpy	$\mu\text{m}/\text{y}$	mm/y	gmd	$\mu\text{A}/\text{cm}^2$		
			1.1230	=	0.8970	22.7844	0.0228	0.1123	1.0472		
Select the alloy: AZ61 <input type="text"/> OR define your own below: User-defined alloy: Use default density, $\text{g}/\text{cm}^3$ <input type="text"/>		From	gmd	To	mpy	$\mu\text{m}/\text{y}$	mm/y	$\mu\text{A}/\text{cm}^2$	mdd		
			1.0000	=	7.9877	202.8888	0.2029	9.3250	10.0000		
		From	$\mu\text{m}/\text{y}$	To	mpy	$\mu\text{A}/\text{cm}^2$	mm/y	gmd	mdd		
			1.0000	=	0.0394	0.0460	0.0010	0.0049	0.0493		
Select the alloy: AZ61 <input type="text"/> OR define your own below: User-defined alloy: Use default density, $\text{g}/\text{cm}^3$ <input type="text"/>		From	mpy	To	$\mu\text{A}/\text{cm}^2$	$\mu\text{m}/\text{y}$	mm/y	gmd	mdd		
			1.0000	=	1.1674	25.4000	0.0254	0.1252	1.2519		
User-defined alloy: Use default density, $\text{g}/\text{cm}^3$ <input type="text"/>		M1 ~ M10: metallic elements in the user-defined alloy									
Metallic elements	Fe	Cr	Ni	Mo	M5	M6	M7	M8	M9	M10	
Weight%	71.5000	18.0000	8.0000	2.5000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	

Figure 3 Converting Corrosion Rate for Magnesium Alloy AZ61